

SIGNODE SMART CONNECT

For online, remote monitoring of equipment



Advantages

Signode Smart Connect is designed for programmable logic controller (PLC) based equipment. It captures, analyzes and reports on all performance parameters controlled by the PLC. The system is hosted on a remote server, is secure and access for specified users is through the internet via a web browser.

- Real time access to performance data of equipment
- Real time monitoring of key process parameters, identifying bottlenecks
- Remote access allows Signode to monitor and maintain equipment
- Increased service levels
- Cost effective
- Option of remote upload and download of PLC program



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Concept

Signode Smart Connect tracks equipment performance and enables remote troubleshooting. Such equipments are a part of the typical packaging lines that Signode installs and commissions at client sites. The overall performance measurement is based on certain critical operating parameters. Information regarding equipment performance is captured by the PLC which sends the information to Signode Smart Connect via an interface. This system then indicates the performance numerically or graphically. Reporting is also a part of this system which is based on criteria set by the user or pre determined.



Reports

Signode Smart Connect's reporting feature presents the Key Performance Indicators in report formats on daily/weekly/monthly basis - based on criteria that can be pre-decided or set by the end user.

Key Performance Indicators Monitoring

- Machine cycle time
- Machine availability
- Downtime
- Utilization
- Overall Equipment
- Throughput
- Rejection
- Maintenance performance
- Product performance
- Meantime between failures (MTBF)
- Maintenance performance Effectiveness (OEE)
- Bottleneck identification
- Production and shift performance

Event Name	Start Date	End Date	Schedule Type	Time	Units	Days Off Work	Date Of Work	Cost	Order
Lube oil change	2008-01-22	2010-01-21	Daily	20:00:00	8074	-	-	5.00	2008
Drive Shaft replacement	2008-01-21	2010-01-21	Weekly	20:00:00	8074	Weekly	-	5.00	2008
Concrete Bed Replacement	2008-01-21	2010-01-21	Weekly	20:12:00	8084	-	21	5.00	2008
Hydraulic Oil Change	2008-01-22	2008-01-22	Daily	20:00:00	8074	-	-	5.00	2008



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